

4/PRT3  
FUEL INJECTION SYSTEM

10/525369  
BT01 REC'D PCT/PTC 23 FEB 2005

[0001] DESCRIPTION

[0002] Prior Art

[0003] The invention relates to a fuel injection system as generically defined by the preamble to claim 1.

[0004] For better understanding of the description and the claims, several terms will first be explained: The fuel injection system of the invention may be either stroke-controlled or pressure-controlled. Within the scope of the invention, a stroke-controlled fuel injection system is understood to mean that the opening and closing of the injection opening is effected with the aid of a displaceable nozzle needle by means of the hydraulic cooperation of the fuel pressures in a nozzle chamber and in a control chamber. A pressure reduction inside the control chamber causes a stroke of the nozzle needle. Alternatively, the deflection of the nozzle needle can be done by means of a final control element (actuator). In a pressure-controlled fuel injection system according to the invention, the nozzle needle is moved by the fuel pressure prevailing in the nozzle chamber of an injector, counter to the action of a closing force (spring), such that the injection opening is uncovered for an injection of the fuel out of the nozzle chamber into the cylinder. The pressure at which fuel emerges from the nozzle chamber into a cylinder is called the injection pressure, while system pressure is understood to mean the pressure at which fuel is available or is stored inside the fuel injection system. Fuel metering means delivering fuel to the nozzle chamber by means of a metering valve. In combined fuel metering, one common valve is used to meter various injection pressures. In the unit fuel injector (PDE), the injection pump of the injector forms a unit. One such unit per cylinder is built into the cylinder head and driven by the engine camshaft, either directly via a tappet or indirectly via a tilt lever. The pump-line-nozzle system (PLD)

operates by the same method. In this case, a high-pressure line leads to the nozzle chamber or nozzle holder.

[0005] For introducing fuel into direct-injection diesel engines, both pressure-controlled and stroke-controlled injection systems are known. To reduce emissions, the highest possible maximum injection pressure and a linear pressure increase are favorable. Combined unit fuel injector and pump-line-nozzle systems PDE/PLD are therefore often used, which make a high injection pressure possible.

[0006] It has also proved advantageous if the injection pressure is independent of the engine rpm and load and can be adjusted variably in the performance graph. Multiple injection is also advantageous. Other engine manufacturers therefore employ common rail systems (CRSs).

[0007] To improve the function of a PDE/PLD injection system, a stroke-controlled injector may be used. As a result, in the pumping region of the cam, a multiple injection (preinjection, main injection, postinjection) can be realized. For realizing a multiple injection, a lengthened cam stroke and pump stroke are therefore needed. Moreover, upon triggering a postinjection at high pressure, major superelevations of pressure occur, which can destroy the injection system. A postinjection is therefore possible only at low injection pressure. Moreover, no injection outside the cam pumping region is possible, which is important for a widely staggered postinjection for exhaust gas posttreatment systems.

[0008] Advantages of the Invention

[0009] To eliminate these problems, a fuel injection system defined by claim 1 is proposed. In it, the injector region is embodied as a local pressure reservoir, whose stored fuel is used both for injection and for hydraulically closing the nozzle needle. Refinements of the

invention are defined by claims 2 through 4. A check valve downstream of the pump element prevents the high-pressure chamber of the injector from depressurizing after the termination of pumping. The stored high pressure can then be utilized for further injections. Both a postinjection at high pressure directly after the main injection can be realized, and a widely staggered postinjection. It is also possible to realize the preinjection of the next cycle from the local pressure reservoir. These multiple injections can be effected outside the cam pumping region, which has structural advantages because the pumping region is made smaller.

[0010] A further advantage is attained between the main injection and the postinjection. The pressure peaks of several hundred bar that are generated upon hydraulic needle closure can be suppressed entirely. This is achieved by means of a suitable triggering of needle closure and the pressure buildup in the pump element. The pressure buildup is triggered for only precisely long enough that the injection pressure for the main injection is generated. Upon the hydraulic closure of the nozzle needle, the pressure buildup is also terminated.

[0011] The local pressure reservoir can be depressurized slowly via a throttle, to assure a defined outset state for each injection cycle.

[0012] Depressurization via a pressure-holding valve is also possible. As a result, a certain, precisely defined residual pressure is preserved until the next injection cycle and can be used for a preinjection, for instance.

[0013] If the local pressure reservoir is embodied as large enough, it can also be used for a boot phase. The local pressure reservoir in the injector also makes a hydraulic closing force on the nozzle needle possible, so that the nozzle needle is not pressed open during the increase in cylinder pressure resulting from combustion. As a result of this hydraulic closing

force, it is possible to reduce the closing spring force on the nozzle or dispense with it, which has structural advantages.

[0014] Drawing

[0015] Three exemplary embodiments of the fuel injection system of the invention are shown in the schematic drawing and explained in the ensuing description. Shown are:

[0016] Fig. 1, a hydraulic circuit diagram of a first fuel injection system;

[0017] Fig. 2, a hydraulic circuit diagram of a second fuel injection system;

[0018] Fig. 3, a hydraulic circuit diagram of a third fuel injection system;

[0019] Fig. 4, a first pressure course and needle stroke of a fuel injection system of Fig. 1;

[0020] Fig. 5, a second pressure course and needle stroke of a fuel injection system of Fig. 3.

[0021] Description of the Exemplary Embodiments

[0022] Each cylinder is assigned one unit fuel injector (PDE) or one pump-line-nozzle system (PLD). Each unit fuel injector is composed of one pump element 1 and one injector 2. One unit fuel injector per engine cylinder is built into a cylinder head. The pump element 1 is driven by an engine camshaft either directly via a tappet or indirectly via a tilt lever.

Electronic regulating devices make it possible to vary the quantity of injected fuel (injection course) in a targeted way. In the first exemplary embodiment of a stroke-controlled fuel injection system 3, shown in Fig. 1, a low-pressure pump 4 pumps fuel 5 from a tank 6 to the pump elements 1 via a delivery line 7. A control valve 8 serves the purpose of filling a pump

chamber of the pump element 1. The generation of high pressure is done by closure of the control valve 8 during the cam stroke. The pressure buildup thus begins, and the fuel that is under pressure is carried to the injector 2 via a check valve 9.

[0023] The injection is effected via a metering of fuel with the aid of a nozzle needle 10 which is axially displaceable in a guide bore. A nozzle chamber 11 and a control chamber 12 are formed. Inside the nozzle chamber 11, a pressure face pointing in the opening direction of the nozzle needle 10 is exposed to the pressure prevailing there, which is delivered to the nozzle chamber 11 via a pressure line 13. Coaxially to a compression spring, a tappet also engages the nozzle needle 10 and with its face end away from the valve sealing face it defines the control chamber 12. The control chamber 12, in terms of the fuel pressure connection, has an inlet with a throttle and an outlet to a pressure relief line 14, which is controlled by a valve unit 15. Via the pressure in the control chamber 12, the tappet is urged by pressure in the closing direction. Upon actuation of the valve unit 14, the pressure in the control chamber 12 can be decreased, so that as a consequence, the pressure force in the nozzle chamber 11 acting in the opening direction on the nozzle needle 10 exceeds the pressure force acting on the nozzle needle 10 in the closing direction. The valve sealing face lifts away from the valve seat face, and fuel is injected. The end of the injection is initiated by re-actuation (closure) of the valve unit 14, which decouples the control chamber 12 from a leak fuel line 14 again, so that a pressure that is capable of moving the nozzle needle 10 in the closing direction builds up again in the control chamber 14.

[0024] The check valve 9 causes the pressure in the injector 2, after the termination of pumping by the pump element 1, not to depressurize abruptly. The pressure will merely drop somewhat, until the check valve 9 is closed. The entire volume downstream of the check valve 9 (volume of the injector 2 and of the supply line 13) thus acts as a local pressure reservoir for the injector 2. As a result of the hydraulically controlled injector 2, the nozzle remains closed. With the aid of the stored pressure, further injections can ensue. This local

pressure reservoir is especially suitable for small injection quantities, of the kind typically involved in a postinjection and a preinjection. To set the pressure in the injector region to a defined level until the next injection and thus to avoid tolerance problems, a throttle 16 is connected parallel to the check valve 9. This throttle is dimensioned such that the pressure in the local pressure reservoir decreases slowly and by the next injection cycle is depressurized down to the low pressure level in the pump chamber.

[0025] In Fig. 2, a fuel injection system 17 can be seen in which the control valve 15 for connecting the control chamber 12 is located in the inlet. If the valve 15 is opened, the result in the control chamber 12, because of the throttle 18, is a control pressure, and the nozzle remains closed. If the valve 15 is closed, then the control chamber 12 depressurizes via a throttle 18, and the nozzle opens. In this variant, the throttle 18 simultaneously takes on the task of depressurizing the local reservoir slowly until the next injection, since a fuel flow via the throttle 18 exists when the injector 2 is closed.

[0026] Fig. 3 illustrates a further embodiment by means of a fuel injection system 18. Once again, the throttle 16 is provided parallel to the check valve 9 and slowly decreases the pressure in the injector region after the injection. In addition, the throttle 16 here also has a pressure-holding valve 19 connected in series with it. Thus the pressure decrease is effected only down to an exactly defined standing pressure  $p(s)$  (for instance, 300 bar), in the line. Thus the result in the local pressure reservoir chamber is a defined pressure level which can be utilized for further injections. This is preferably a preinjection. However, it is also possible to realize the boot phase of a main injection from this pressure reservoir. Moreover, the hydraulic efficiency of the system is increased, since the injector region is no longer completely depressurized.

[0027] Fig. 4 schematically shows one possible course over time of the pressure  $P$  in the injector ( $P_{INJ}$ ) and in the pump element ( $P_{PDE}$ ), and the needle stroke  $H$  at a preinjection (VE),

main injection (HE), and postinjection (NE) cycle. The pump pumping region F is also shown.

[0028] Fig. 5 schematically shows one possible course of pressure  $P$  over time in the injector ( $P_{INJ}$ ) and in the pump element ( $P_{PDE}$ ), and the needle stroke  $H$  at a preinjection (VE), main injection (HE), and postinjection (NE) cycle and a staggered postinjection (ANE). What is shown is a detail over two injection cycles. It can be seen that in the entire period of time between the main injections, an injection from the local pressure reservoir is possible. Especially, a widely staggered postinjection and a very early preinjection are possible.

[0029] In the examples shown, one pump element and one hydraulically controlled nozzle are provided for each cylinder. The principle of the local pressure reservoir with the stroke-controlled injector can, however, be applied in principle to any pressure-controlled injection system as well, for instance including a distributor injection system.

## LIST OF REFERENCE NUMERALS

- 1 Pump element
- 2 Injector
- 3 Fuel injection system
- 4 Low-pressure pump
- 5 Fuel
- 6 Tank
- 7 Delivery line
- 8 Control valve
- 9 Check valve
- 10 Nozzle needle
- 11 Nozzle chamber
- 12 Control chamber
- 13 Pressure line
- 14 Pressure relief line
- 15 Valve unit
- 16 Throttle
- 17 Fuel injection system
- 18 Throttle
- 19 Pressure-holding valve